

- ACRYLIC COATING -
(Exterior)

STRIPPING (The age of the coating has a great deal to do with the method used.)

A. New trailer to 9-months old.

MATERIALS NEEDED:

- A. Clean warm water
- B. Soft rags (diapers or T-shirt material)
- C. Lacquer thinner
- D. Paper and masking tape

B. Procedure

1. Wash panel to be stripped with warm water to remove dust and dirt.
2. Dry the panel.
3. Wash off coating with lacquer thinner.

- (A) Can use a 50-50 mix of acetone & toluol.
- (B) Can use Xylol

4. Be sure not to get thinner on surrounding panels.
5. After removed of all material from panel, clean with thinner, rag wrung out.
6. Mask around perimeter of panel being refinished.

C. EQUIPMENT

1. Use equipment capable of spraying enamel.
2. If equipment is to small it will require additonal thinning of material and the necessity of extra coats being applied.
3. Cup gun can be used successfullly.
4. Recommended binks #7, if a cup, use 36SD air nozzle, #36 fluid nozzle and 36 needle.

CAUTION The paper must be removed as quickly as possible so the sprayed material won't soak through the paper and cause it to stick to the surrounding panels.

5. On pressure pot with binks #7, you can use 36 needle, 36 fluid tip and 33PE air nozzle.

TRAILERS OLDER THAN 9-MONTHS

MATERIALS NEEDED:

- A. Warm water
- B. Soft rags (diapers or T shirt material)
- C. Paint remover
- D. Lacquer thinner
- E. Paper and masking tape